

Assembly Line Start-up Procedure Checklist

Pre-Start Checks

- Inspect work area for safety hazards and cleanliness
- Confirm all emergency stops are functional & accessible
- Verify PPE (Personal Protective Equipment) is worn
- Ensure guards & safety devices are in place

Equipment Inspection

- Check fluid levels (oil, coolant, etc.)
- Inspect belts, chains, and moving parts
- Verify all tools and components are available
- Remove any foreign objects from line area

System Start-Up

- Switch on main power supply
- Test indicator lights, alarms, and displays
- Start up equipment one section at a time
- Confirm conveyor and machinery operate smoothly

Final Check

- Communicate readiness to team/leader
- Record any abnormalities and notify supervisor
- Ensure production materials are loaded and ready

Notes / Comments

Enter any notes or observations here...