

Apparel Packaging Specification Document

Document Version	1.0
Date	2024-00-00
Product Name	[Product Name]
Product Code	[Product Code]
Prepared by	[Name / Department]

1. Packaging Components

Component	Description	Material	Specification
Polybag	Individual garment packaging	LDPE	Clear, 30x40cm, 50 μ m
Hangtag	Brand and product info	Paper	300gsm, 50x80mm
Carton	Master shipping container	Corrugated Cardboard	59x40x30cm, 5-ply

2. Packaging Requirements

- Each garment folded neatly into individual polybag.
- Hangtag attached to neck label by plastic fastener.
- 10 units per inner carton, 50 units per master carton.
- Carton sealed with strong packaging tape along all openings.
- Carton packed with desiccant sachet as needed.

3. Labeling and Markings

- Polybag: size sticker on front, suffocation warning.
- Hangtag: includes product details, barcode.
- Carton: Printed with PO number, SKU, size range, carton count, country of origin.

4. Carton Packing Method

- Line base of carton with protective sheet.
- Arrange individual units face up, stacked by size.
- Fill empty spaces with paper or air pillow to minimize movement.
- Close, tape and shake-test carton to check for movement inside.

5. Carton Details

Inner Dimensions	59 x 40 x 30 cm
Max Gross Weight	15 kg
Stack Limit	6 Cartons

6. Packaging Sample Reference

- Sample photo on file: [insert file reference or code]
- Approved by: [QA Manager Name]

7. Additional Notes

- Use recycled/recyclable materials wherever possible.
- No branded content should be visible on outer cartons.

- Contact Packaging Development for any changes.