

Food Packaging Specification Document

Document No.: FPD-2024-001
Version: 1.0
Date: June 11, 2024
Prepared by: Quality Assurance Department

1. Product Information

Product Name: Sample Food Product
SKU/Code: SAMPLE-12345
Net Weight: 250g

2. Packaging Material Specifications

Component	Material	Grade	Dimensions
Primary Packaging	Food-grade Polypropylene (PP)	BPA-Free	110mm x 160mm x 55mm
Secondary Packaging	Corrugated Box	Single Wall, 3-Ply	400mm x 300mm x 200mm
Label	Paper with Adhesive	Waterproof	80mm x 120mm

3. Packaging Requirements

- All materials must be food-contact approved and compliant with FDA/EU regulations.
- Primary packaging must provide an effective moisture and oxygen barrier.
- Secondary packaging must withstand stacking during transportation.
- Labels must be clear, smudge-resistant, and firmly attached.

4. Artwork & Labeling

- Product name, ingredients, and expiration date must be prominently displayed.
- Batch code and manufacturing date must be printed or stickered on primary packaging.
- Include recycling symbols and allergen declarations.

5. Storage & Transportation

- Store in a clean, dry, and well-ventilated area below 25°C.
- Avoid direct sunlight and sources of heat.
- Transport only in clean vehicles dedicated for food products.

6. Approval

Prepared by	Date	Approved by	Date
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