

# Industrial Packaging Specification Document

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Date	2024-06-26	Prepared by	Jane Smith
Product Name	Sample Industrial Equipment		

## 1. Scope

This document defines the packaging specification for Sample Industrial Equipment to ensure safe handling, transportation, and storage.

## 2. Packaging Materials

Item	Material	Size/Dimension	Specification
Outer Box	Corrugated Fiberboard	600mm x 400mm x 300mm	5-ply, double wall
Inner Cushioning	Polyethylene Foam	25mm thickness	To protect all faces
Sealing Tape	Adhesive BOPP Tape	48mm wide	Min. 50 micron
Pallet	Wood	800mm x 1200mm	ISPM 15 Treated

## 3. Packaging Procedure

- Place the product into a polyethylene bag for moisture protection.
- Insert polyethylene foam on all sides of the product.
- Place the cushioned product into the outer box.
- Seal the box with adhesive tape along all openings.
- Label the box according to section 4.
- Stack sealed boxes onto a pallet and strap them securely.

## 4. Labeling

- Shipping label: Product Name, Quantity, Batch/Lot Number, Destination, Handling Instructions.
- Mark orientation arrows and "Fragile" warnings.

## 5. Storage & Handling

- Store packages in a dry, ventilated warehouse.
- Do not stack more than 4 boxes high.
- Handle with care to avoid impact or dropping.

## 6. Revision History

Revision	Date	Description	Approved By

01	2024-06-26	Initial Release	P. Brown
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